

CUSTOM MACHINING AND FABRICATION

QUALITY SANITARY FITTINGS, TUBING, VALVES AND MORE

From concept to finished product...



... Steel & O'Brien delivers!



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Design & Engineering

Steel & O'Brien's full-time engineering staff works with the latest 3-D CAD/CAM software to turn your designs into quality products. With over 40 years of combined experience, our Engineering staff can typically provide customer approval drawings within the same day of receiving a request for quote.

Fabricating

Steel & O'Brien's AWS D18.1 certified welders can fabricate tubular assemblies from 1/2" up to 12" O.D. Orbital welding equipment is available for high-purity welds that require no additional finishing. We can also furnish weld maps and logs where required.

Machining

Steel & O'Brien utilizes the very latest in CAM technologies to produce high-quality parts. Our machine inventory includes Swiss turn lathes as well as 4-axis mills and large diameter lathes. Our large inventory of CNC lathes and machining centers, paired with three shift production, allow for quick setups and fast turn-around on custom parts.

Finishing

Steel & O'Brien's expert polishers routinely provide documented finishes as low as 15 Ra with electropolishing and passivation also available.

304 & 316L Stainless

C22 & C276 Hastelloy

AL6XN

Nickel Alloys

Monel

Titanium

Inconel

Plastics